FINISHED FILTER ROD DESCRIPTIVE

LOUISVILLE
L&M RED 83MM REGULAR FTB - 16.5MG FTC TAR
BRAND CODE-5450 (SID)(IT)

EFFECTIVE DATE: 02/22/91
STANDARD PRODUCTION
INCREASED TAR

MACHINE TYPE	: KDF-2		
FILTER ROD LENGTH	: 126.0	MM	
FILTER CIRCUMFERENCE	: 24.45	MM (LASER)	
NUMBER UP	: 6		
PLUG LENGTH	: 21.0	MM	
ROD R.T.D.	: 17.00	IN. H2O (TOTAL ENCAP)	
PLUG R.T.D.	: 2.83	IN. H2O	
PLASTICIZER	: TRIACETIN PZ		05-800-A
APPLICATION PERCENT	: 8.00	% OF DRY WEIGHT	
APPLICATION WEIGHT	: 6.20	GRAMS / 100 RODS	
FILTER TOW	: FT-107 #10(EASTMAN)		05-107-E
	: FT-107 #10(CELANESE)		05-107-C
DENIER PER FILAMENT	: 3.0		
TOTAL DENIER	: 35,000		
CROSS SECTION	: Y 10		
PLUG WRAP	: 26.25MM X 4500M DEXTER 4500		06-276-A
ANCHOR ADHESIVE	: AJAX 8300-N	PVA	61-017-A
GLUE APP. FOR ANCH. ADH.	: TWO GLUE LINES		
LAP ADHESIVE	: FINDLEY 288-373	HM	61-457-A
	: FULLER HL-8729 (FORMERLY HM-8229)		61-211-A
DRY WEIGHT	: 77.46	GRAMS / 100 RODS	
DRY WEIGHT W/ GLUE	: 78.01	GRAMS / 100 RODS	
WET WEIGHT W/ GLUE	: 84.21	GRAMS / 100 RODS	

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REASON FOR CHANGE : FILTER TARGET WEIGHTS UPDATED TO CONSOLIDATE WITH
: CURRENT LIGHTS 100 FILTER ROD CONFIGURATION.
: NO OTHER CHANGES MADE. OK TO MIX.

PREPARED BY : R. V. SMITH
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APPROVED BY: Charles Bates

SUPERCEDES SPECIFICATION DATED: 2/06/91

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